

TECHNICAL SPECIFICATION

Blacksmith Drill Bit
19mm

PRODUCT DESCRIPTION

Abracs Blacksmith Drill Bits are manufactured with a large diameter and smaller shanks to enable use in standard drill chucks. Suitable for steel, cast iron, non-ferrous materials.



FEATURES & BENEFITS

- Manufactured to DIN338 standards.
- Milled Flute & 135° Split Point for spot drilling without pre-centring.
- Suitable for use on Steel, Cast Iron, Plastic & Non Ferrous.

PRODUCT SPECIFICATION

PRODUCT	19mm Blacksmith Drill Bit
CODE	BSDB19013
DIAMETER	19mm
SHANK SIZE	13mm
MATERIAL	High Speed Steel
HEAD TYPE	135° Split Point
FLUTE TYPE	Precision Ground

FIRST AID

Eyes (irritant) -
Treat as foreign body in eye. Wash with clean water.
If irritation persists seek medical advice.

SAFETY INSTRUCTIONS

Safety -
When using the product gloves, glass and dust mask should be worn.

Storage -
Keep and store in dry area

HANDLING & DISPOSAL

Disposal -

Landfill tip or as for general factory wastes.

Storage -

Goods should be stored in suitable dry storage environment.

FIRE/EXPLOSION DATA

Flash Point -

Not Applicable

Extinguishing Media -

Incombustible

Special Procedures -

None required

CONTROL MEASURES

Ventilation -

Good local exhaust ventilation is essential for dry grinding operations.

Use a dust mask for nuisance dusts if the dust control is not adequate.

Eye protection -

Good eye protection is essential. Use approved safety goggles.

Gloves -

Use approved safety gloves.

Hygiene -

Good personal hygiene should always be practiced.

Other -

Hearing protection as required.