

## TECHNICAL SPECIFICATION

Blacksmith Drill Bit  
16mm

## PRODUCT DESCRIPTION

Abracs Blacksmith Drill Bits are manufactured with a large diameter and smaller shanks to enable use in standard drill chucks. Suitable for steel, cast iron, non-ferrous materials.



## FEATURES & BENEFITS

- Manufactured to DIN338 standards.
- Milled Flute & 135° Split Point for spot drilling without pre-centring.
- Suitable for use on Steel, Cast Iron, Plastic & Non Ferrous.

### PRODUCT SPECIFICATION

PRODUCT	16mm Blacksmith Drill Bit
CODE	BSDB16010
DIAMETER	16mm
SHANK SIZE	10mm
MATERIAL	High Speed Steel
HEAD TYPE	135° Split Point
FLUTE TYPE	Precision Ground

## FIRST AID

Eyes (irritant) -  
Treat as foreign body in eye. Wash with clean water.  
If irritation persists seek medical advice.

## SAFETY INSTRUCTIONS

Safety -  
When using the product gloves, glass and dust mask should be worn.

Storage -  
Keep and store in dry area

## HANDLING & DISPOSAL

Disposal -

Landfill tip or as for general factory wastes.

Storage -

Goods should be stored in suitable dry storage environment.

## FIRE/EXPLOSION DATA

Flash Point -

Not Applicable

Extinguishing Media -

Incombustible

Special Procedures -

None required

## CONTROL MEASURES

Ventilation -

Good local exhaust ventilation is essential for dry grinding operations.

Use a dust mask for nuisance dusts if the dust control is not adequate.

Eye protection -

Good eye protection is essential. Use approved safety goggles.

Gloves -

Use approved safety gloves.

Hygiene -

Good personal hygiene should always be practiced.

Other -

Hearing protection as required.